

EM8040



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White glossy Polyurethane Top- coat

Main features of the product:

Good hiding power	Excellent surface hardness Good polishing
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Application field : wooden doors, furniture, kitchens cabinets

Substrate preparation : PE sealer sanded with grit 800

Application:	Spray gun, airless and air-mix		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM8040	100
	Catalyst	EMC35S	100
	Thinner	EM724	30÷40

Chemical-Physical Properties at 20°C

Solid Content (%)	67±1
Specific gravity (g/cm ³) at 20°C	1.29± 0,03
Viscosity DIN 4 (s) at 20°C	100±5
Pot- life (h) at 20°C	5÷6h

Application Characteristics

Quantity recommended per coat	130 -160 g/m ²
Number of coats recommended	Min 1 max 2
Mix. Viscosity ready to use cup DIN 4 at 20°C	14÷15 sec

General indications about the cycle

	Drying at 20(min)	Drying in tunnel at 40(min)
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Stackable	12 h	8 h
Polishing with catalysis	3 days	2 days

Alternative hardeners:

EMC35	Hardener more fast
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Alternative thinners:

EM765	During the summer time
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Storage:

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

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Deadline:

12 months from date of manufacture when stored according to directions above
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